

MARLEY
Plumbing & Drainage Solutions

Marley co-ex soil

Marley 110mm soil pipe now combines the environmental benefits of using recycled material with the quality and aesthetic advantages of co-extrusion technology.

- BS EN 1329 certified
- Looks better, with higher gloss levels
- Has improved weathering performance
- Colour matched to all standard 110mm Marley soil fittings
- Available in grey and black colour only
- Same list price as standard white pipe

Product range:

Pipe	Size	Colour	Product code
	**3m**		
	110	B G	SL403
	4m		
	110	G	SL404
	Double spigot		
	**2.5m**		
	110	B G	SP4025
	3m		
	110	B G	SP403
	4m		
	110	G	SP404
	Push-fit socket		





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Product Datasheet
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110mm soil pipe with at least 30% recycled content

Marley co-ex soil

Marley 110mm soil pipe now combines the environmental benefits of using recycled material with the quality and aesthetic advantages of co-extrusion technology.

On the inside: Recycled material

Marley co-ex soil contains a minimum of 30% post-production recycled content. Depending on the mix, the base colour will vary from dark grey to light brown.

On the outside: co-extrusion technology

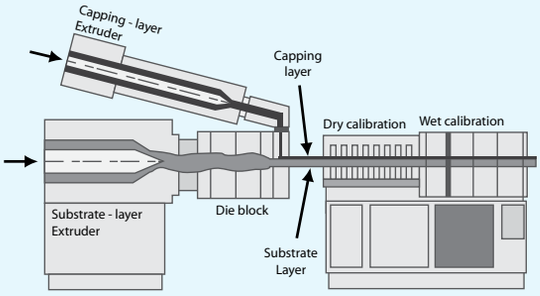
Marley co-ex soil pipe has the benefit of co-extrusion technology which means that, compared to standard Marley pipe, it...

- **looks better, with higher gloss levels**
- **has improved weathering performance**
- **is colour matched to all standard 110mm Marley soil fittings**

The science of production

Soil pipe is normally manufactured using a process called extrusion. Marley co-ex soil is 'co-extruded' using the same innovative technology as our rainwater gutter and downpipe. Co-extrusion is a process by which two different materials are extruded at the same time to make one product.

The co-extrusion process



The process uses a higher specification material to form a decorative skin on the outside of the pipe. This higher specification material, by its very nature, is more durable

It is still:

- Manufactured to BS EN 1329, producing a higher specification product than standard PVC pipe, with added ecological and aesthetic benefits
- Supports the objectives of VinylPlus*

*** What is VinylPlus?**

VinylPlus is a programme set up by the European PVC Industry to meet ambitious targets for sustainable development to 2020. One of the five commitments of the VinylPlus programme is aimed at "achieving a quantum leap in recycling rates of PVC and the development of innovative recycling technologies."
This initiative builds on the success of the Vinyl 2010 ten year voluntary commitment to enhance the sustainable production and use of PVC. Vinyl 2010 is widely regarded as leading example of industry self-regulation working in practice and delivering concrete results. Among its most significant achievements was the establishment of an infrastructure for the annual collection and recycling of over 250,000 tonnes of PVC - which prior to 2000 had been dismissed by many as an "unrecyclable" material destined for landfill.

