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Over 70 years of excellence as hand tool manufacturers and distributors of equipment for the plumbing and drainage industry
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PRODUCT INSTRUCTIONS

Product Code :	**264Y**	Product Description :	**Size O Copper Pipe Cutter**	**3-22 mm**
Product Code :	**265B**	Product Description :	**Size 1 Copper Pipe Cutter**	**4-28 mm**
Product Code :	**266E**	Product Description :	**Size 2A Copper Pipe Cutter**	**12.7-44 mm**
Product Code :	**TC3**	Product Description :	**Size 3 Copper Pipe Cutter**	**25-82 mm**
Product Code :	**271U**	Product Description :	**Size 1 Stainless Steel Pipe Cutter**	**4-28 mm**
Product Code :	**272X**	Product Description :	**Size 2A Stainless Steel Pipe Cutter**	**12.7-44 mm**
Product Code :	**290B**	Product Description :	**Size 2A Plastic Pipe Cutter**	**12.7-44 mm**
Product Code :	**291E**	Product Description :	**Size 3 Plastic Pipe Cutter**	**25-82 mm**

The use of a pipe cutter rather than a hacksaw during installation of pipework avoids swarf entering systems which can cause problems on commissioning; using a pipe cutter assures a square and even cut.

INSTRUCTIONS :

- Place the pipe to be cut between the rollers and the wheel.
- Carefully rotate the pipe cutter whilst rotating the knob in a clockwise direction, so the wheel feeds into the pipe.
- Allow the cutter to do the work without excessive feed and cut completely through the pipe.
- Do **NOT** attempt to move the tool sideways before completing the cut.

MAINTENANCE :

- Keep pipe cutter clean and oiled, avoiding accumulation of fluxes.

REPLACING THE WHEEL :

- Remove the wheel pin using a suitable pin punch, remove wheel.
- Fit the new wheel, align and drive the wheel pin back into the hole, until flush with pipe cutter body.

SPARE WHEELS :

To cut copper pipe, brass pipe, aluminium pipe and light gauge steel pipes use :
Product Code : **273A** fits : 264Y, 265B, 266E, 271U, 272X, 290B, 291E, TC3

To cut stainless steel pipe, golf club steel shafts use :
Product Code : **284I** fits : 265B, 266E, 271U, 272X, 290B

To cut plastic pipe use :
Product Code : **310R** fits : 266E, 272X, 290B, 291E, TC3

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