HSS Drill Bits

HSS M2 Ground Long Jobber Drill Bits - DIN340



For drilling carbon and alloy steel, cast iron, non-ferrous metal and plastics.
The 135° split point prevents the bit from drifting and enables faster penetration. This applies to drills of diameter 3mm and above.

- Fully ground from solid material
- High grade M2 alloyed HSS steel
- Manufactured to DIN340
- Dimensionally precise

Product Code	Ø (mm)	Length (mm)	Pack Qty (pcs)	Carton Qty (packs)
TUBE				
Metric				
HSSGL2	2.0	85	10	10
HSSGL25	2.5	95	10	10
HSSGL3	3.0	100	10	10
HSSGL32	3.2	106	10	10
HSSGL35	3.5	112	10	10
HSSGL4	4.0	119	10	10
HSSGL42	4.2	119	10	10
HSSGL45	4.5	126	10	10
HSSGL48	4.8	132	10	10
HSSGL5	5.0	132	10	10
HSSGL55	5.5	139	10	10
HSSGL6	6.0	139	10	10
HSSGL65	6.5	148	5	10
HSSGL7	7.0	156	5	10
HSSGL8	8.0	165	5	10
HSSGL9	9.0	175	5	10
HSSGL100	10.0	184	5	10

HLG01

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
PACK				
Metric				
HSSGLR3	3.0	100	1	10
HSSGLR35	3.5	112	1	10
HSSGLR4	4.0	119	1	10
HSSGLR45	4.5	126	1	10
HSSGLR5	5.0	132	1	10
HSSGLR55	5.5	139	1	10
HSSGLR6	6.0	139	1	10
HSSGLR65	6.5	148	1	10
HSSGLR7	7.0	156	1	10
HSSGLR8	8.0	165	1	10

HLG01

HSS Roll Forged Jobber Drill Bits - DIN338



An economic HSS drill used for drilling steel, aluminium and non-ferrous metals, as well as plastic.
The 135° split point prevents the bit from drifting and enables faster penetration. This applies to drills of diameter 3mm and above.

- HSS steel
- Black oxide finish
- Roll forged
- Manufactured to DIN338

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
PACK				
Metric				
HSSRR1	1.0	34	2	10
HSSRR15	1.5	40	2	10
HSSRR2	2.0	49	2	10
HSSRR25	2.5	57	2	10
HSSRR3	3.0	61	2	10
HSSRR33	3.3	65	2	10
HSSRR35	3.5	70	2	10
HSSRR4	4.0	75	2	10
HSSRR45	4.5	80	2	10
HSSRR5	5.0	86	2	10
HSSRR55	5.5	93	2	10
HSSRR6	6.0	93	2	10
HSSRR65	6.5	101	1	10
HSSRR7	7.0	109	1	10
HSSRR8	8.0	117	1	10
HSSRR85	8.5	117	1	10
HSSRR9	9.0	125	1	10
HSSRR100	10.0	133	1	10
HSSRR110	11.0	142	1	10
HSSRR120	12.0	151	1	10
HSSRR130	13.0	151	1	10

HRI01

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
TUBE				
Metric				
HSSR1	1.0	34	10	10
HSSR15	1.5	40	10	10
HSSR2	2.0	49	10	10
HSSR25	2.5	57	10	10
HSSR3	3.0	61	10	10
HSSR32	3.2	65	10	10
HSSR33	3.3	65	10	10
HSSR35	3.5	70	10	10
HSSR36	3.6	70	10	10
HSSR4	4.0	75	10	10
HSSR42	4.2	75	10	10
HSSR45	4.5	80	10	10
HSSR48	4.8	86	10	10
HSSR49	4.9	86	10	10
HSSR5	5.0	86	10	10
HSSR52	5.2	86	10	10
HSSR55	5.5	93	10	10
HSSR6	6.0	93	10	10
HSSR65	6.5	101	10	10
HSSR68	6.8	109	10	10
HSSR7	7.0	109	10	10
HSSR72	7.2	109	5	10
HSSR75	7.5	109	5	10
HSSR8	8.0	117	5	10
HSSR85	8.5	117	5	10
HSSR9	9.0	125	5	10
HSSR95	9.5	125	5	10
HSSR96	9.6	133	5	10
HSSR100	10.0	133	5	10
HSSR102	10.2	133	5	10
HSSR105	10.5	133	5	10
HSSR110	11.0	142	5	10
HSSR115	11.5	142	5	10
HSSR120	12.0	151	5	10
HSSR125	12.5	151	5	10
HSSR130	13.0	151	5	10
Imperial				
HSIR332	3/32	2 1/4	10	10
HSIR764	1/64	2 3/8	10	10
HSIR18	1/8	2 3/4	10	10
HSIR964	9/64	2 7/8	10	10
HSIR532	5/32	3 1/4	10	10
HSIR316	3/16	3 1/2	10	10
HSIR732	7/32	3 3/4	10	10
HSIR14	1/4	4	10	10
HSIR1764	17/64	4 1/8	10	10
HSIR516	5/16	4 1/2	5	10
HSIR38	3/8	5	5	10
HSIR12	1/2	6	5	10

HRI01

HSS Roll Forged Jobber Drill Bit Sets



HSSR19DS



HSSR170DS

Product Code	Description	Pack Qty (pcs)	Carton Qty (packs)
TIN			
HSSR19DS	1-10mm (increments of 0.5mm)	19	20
HSSR25DS	1-13mm (increments of 0.5mm)	25	10
CASE			
HSSR170DS	x10pcs 1-8mm (increments of 0.5mm) x5pcs 8.5-10mm (increments of 0.5mm)	170	5

HDS02