D2890 / D2880

WRAS APPROVED PRODUCT

Thermal Circulation Valves

PN16



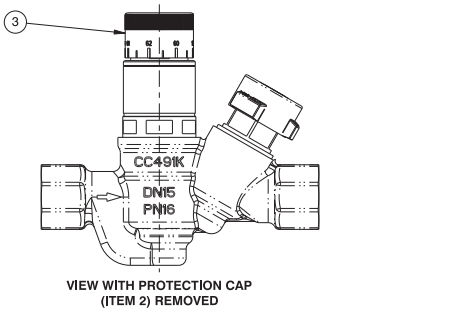
Features & Benefits

- Ideal for domestic hot water services to assist with protection against Legionella
- Provides self-balancing, thermostatically controlled regulation of flow and disinfection
- Thermal disinfection at temperatures above 70˚C
- Compact unit comprising isolation valve with thermometer access point
- Incorporates a settable temperature sensing cartridge, factory pre-set at a standard 57˚C
- Has an accuracy of +/- 2°C at set temperature

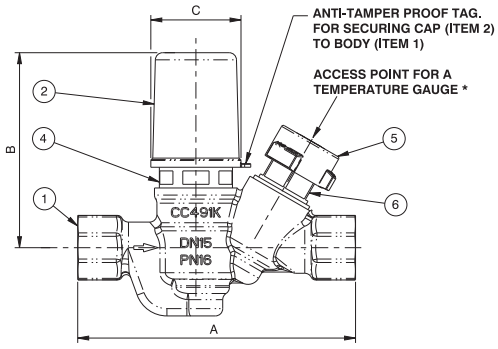
Materials

NO.	PART	MATERIAL	SIZES
1	Body	Bronze	BS EN 1982 CC491K
2	Protective Cap (Removable)	Polypropylene	-
3	Temperature Adjusting Cap	Nylon 6	-
4	Bonnet and Associated Parts	DZR Brass	BS EN 12164 CW602N
5	Handwheel	Nylon 6	-
6	Bonnet	DZR Brass	BS EN 12164 CW602N
INT	Stem	Stainless Steel	SS EN10088-3 1.4305
INT	Body Seat	DZR Brass	BS EN 12164 CW602N
INT	Plug	DZR Brass	BS EN 12164 CW602N
INT	Bush	DZR Brass	BS EN 12164 CW602N
INT	O-Ring Seals	EPDM Rubber	WRAS Approved
INT	Stem	DZR Brass	BS EN 12164 CW602N
INT	Body Seat	PTFE	WRAS Approved
INT	Stem Seat Retainer	DZR Brass	BS EN 12164 CW602N
INT	O-Ring Seals	EPDM Rubber	WRAS Approved

Dimensional Drawing



VIEW WITH PROTECTION CAP (ITEM 2) REMOVED



Dimensions & Weights

SIZE (DN)	FIG NO.	FLOW	A (mm)	B (mm)	C (mm)	FEMALE END CONNECTIONS	WEIGHT (kg)
15*	D2890	Low	114	80	37	Pipe Thread EN 10226 Rc 1/2"	0.76
15*	D2880	Standard	114	80	37	Pipe Thread EN 10226 Rc 1/2"	0.76
20*	D2880	Standard	126	80	37	Pipe Thread EN 10226 Rc 3/4"	0.88

*Thermometer fits all sizes. Available on request

PRESSURE RATING: PN16
MAX TEMPERATURE: 90°c

OPERATION: When the set point is preset to 57°C, the valve completely open up to a valve temperature of 52°C. Between 52°C and the set point of 57°C, the valve starts to close. When the set point temperature has been reached, a minimum volume flow is continuously flowing through the circulation system. If the storage temperature is further increased to temperatures greater than 70°C to effect disinfection, the valve increases the flow.

SPECIFICATION: Taper threaded to BS EN 10226-2

Valid as of 010913

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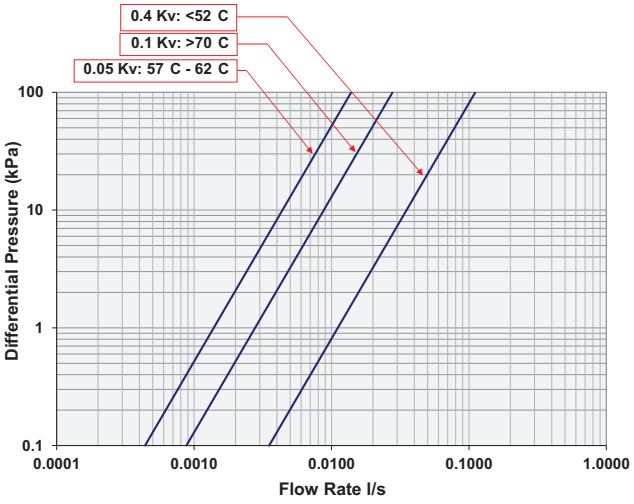
Performance & Flow Charts

PN16

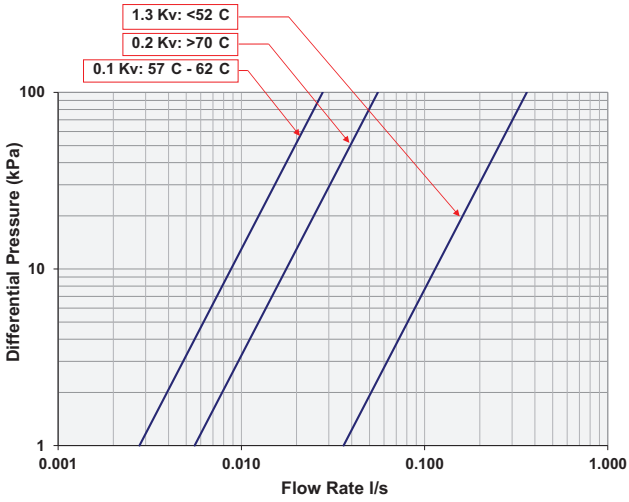
The charts on this page show performance characteristics of each valve size at various temperatures.

- At initial installation and start up, and with system temperature below the valve set point of 57°C, the valves are fully open allowing a higher flow rate through the valves
- As the system temperature increases, the valve will partially close until it reaches the set point of 57°C. At this temperature the valve will remain static and slightly open to allow a continuous flow of fluid. This is critical to avoid dead-legs with stagnant water in the system
- Thermal Disinfection is best achieved at higher temperatures and fully effective at 70°C. Our valves have been designed such that the flow through the valves increases during the disinfection process
- Graphs show the relationship between flow rate (l/s) and differential pressure (kPa) for the 3 operating positions of the TCV. As the TCV responds to a change in water temperature the flow coefficient (Kv) changes. The differential pressure created by an individual flow rate can be read off the graph using the relevant temperature line

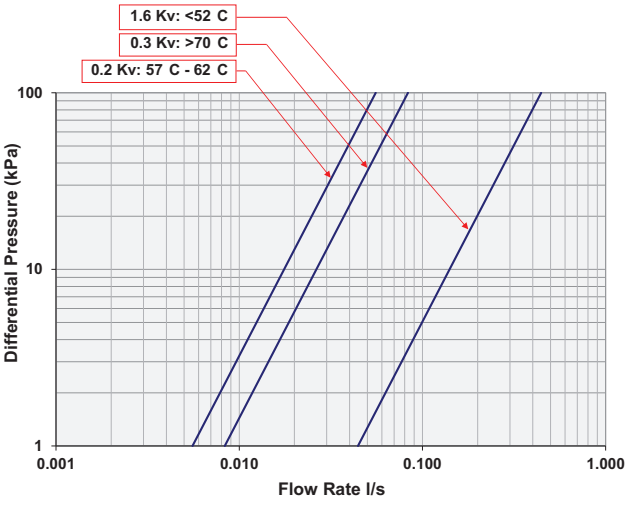
DN15 Low Flow - D2890
Set Position 57˚C



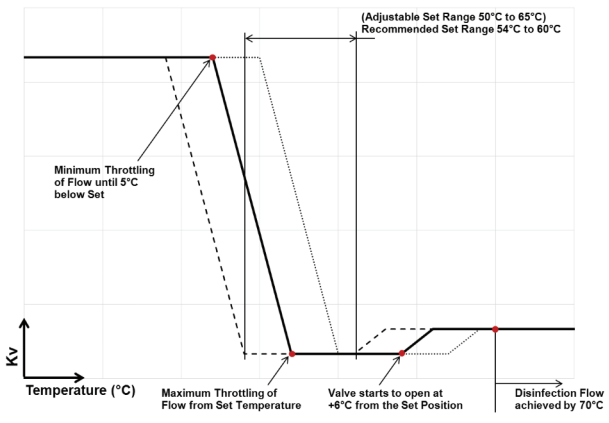
DN15 Standard Flow - D2880
Set Position 57˚C



DN20 Standard Flow - D2880
Set Position 57˚C



Thermal Regulation
Response*



* The performance chart above indicates the shift in thermal reaction when the temperature set point of 57°C is altered.

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